

Balloon
Pos.
Qty.

B

C

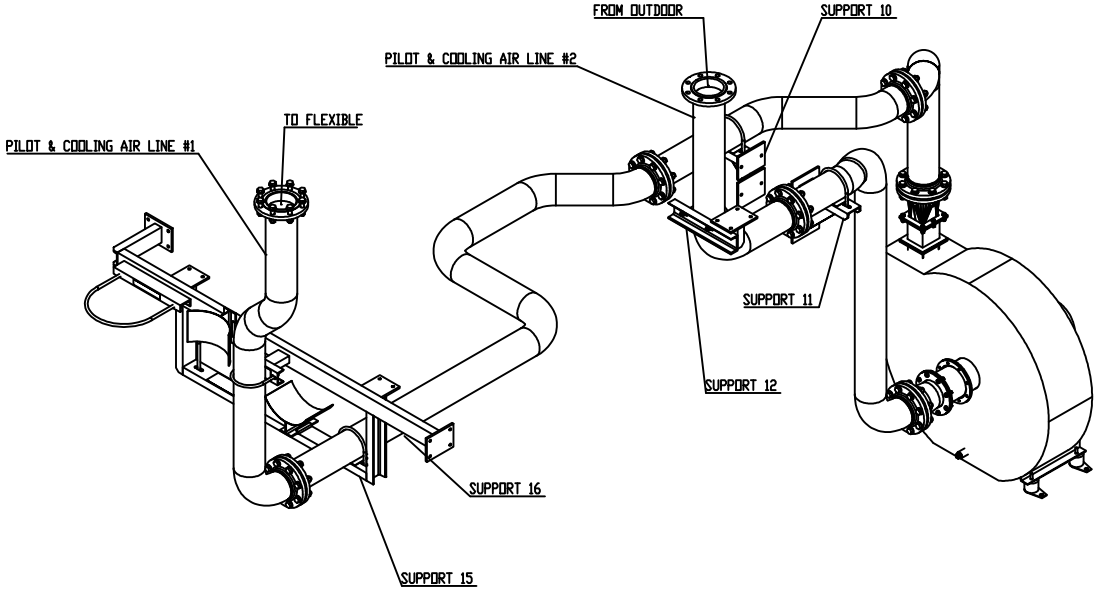
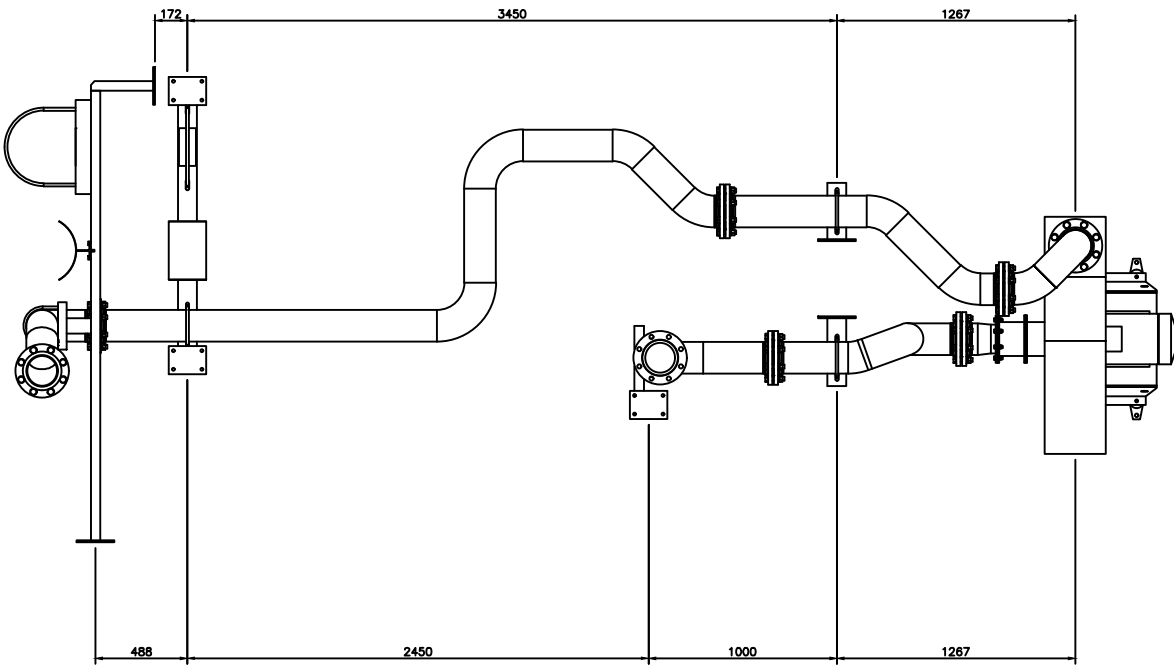
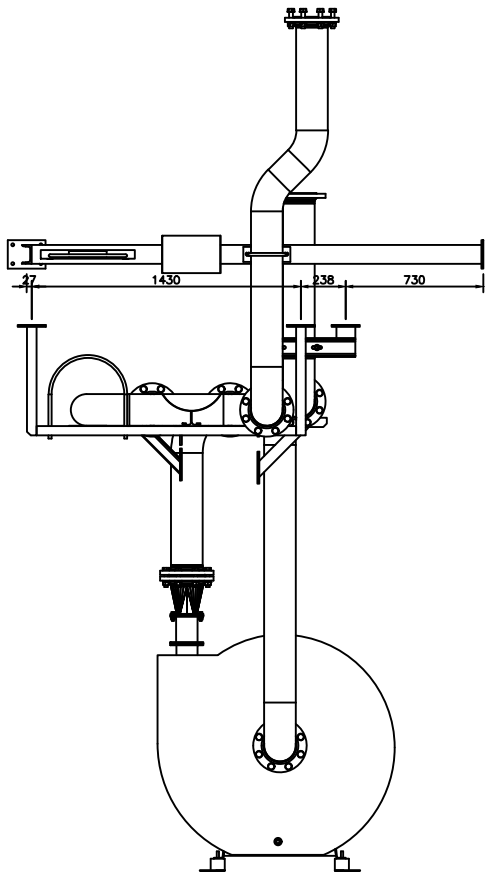
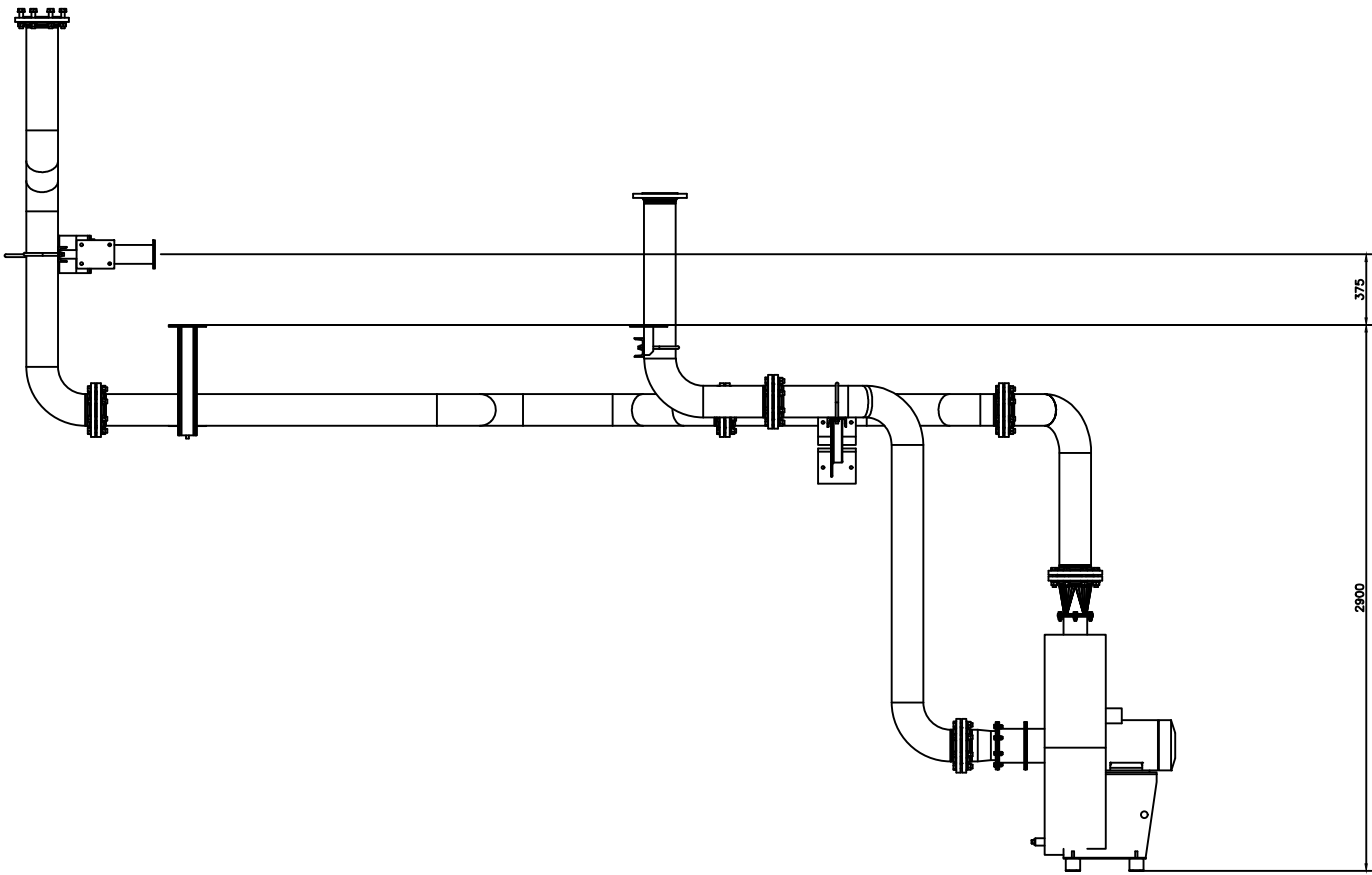
D

E

F

G

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UNSPECIFIED WELDS:

JOINT WITHOUT BEVEL

JOINT WITH BEVEL

70%  
70%

50-100  
50-100

REINFORCEMENT JOINT

80%

PIPE/PROFILE JOINT

40%  
40%

PLATE SPLICING

Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.

Non-individual tolerances according to DIN 7168.

	10-50	50-120	120-400	>400	
	±0,5"	±0,33"	±0,16"	±0,083"	
	6-30	30-120	120-315	315-1000	>1000
	±0,2	±0,3	±0,5	±0,8	±1,2

Drawn 3D:  
Brajan IDDTEK.

Drawn 2D:  
Brajan IDDTEK.

Date:  
1/12/2025

1st Dihedral

ISO 5456-2

Oxygen Route

TMT (FVRB-2,7-25)

Rev.  
B

N° Drawing:  
2558-3324-TMT-ESR15.1

Scale  
1:40

Weight (kg)

Sheet  
1 of 1

Format  
A2

insertec

Furnaces & Refractories